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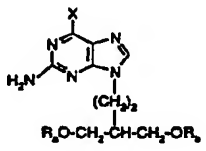
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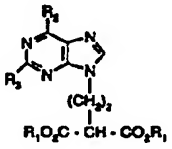
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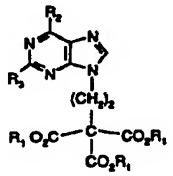
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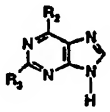
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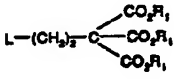
(V)

(57) Abstract

A process for the preparation of a compound of formula (A) wherein: X is hydrogen, hydroxy, chloro, C_{1-6} alkoxy or phenyl C_{1-6} alkoxy; and R_a and R_b are hydrogen, or acyl or phosphate derivatives thereof, which process comprises: (i) the preparation of a compound of formula (I) wherein R_1 is C_{1-6} alkyl, or phenyl C_{1-6} alkyl in which the phenyl group is optionally substituted; R_2 is hydrogen, hydroxy, chlorine, C_{1-6} alkoxy, phenyl C_{1-6} alkoxy or amino; and R_3 is halogen, C_{1-6} alkylthio, C_{1-6} alkylsulphonyl, azido, an amino group or a protected amino group, which preparation comprises the reaction of a compound of formula (II), wherein R_2 and R_3 are as defined for formula (I) with a compound of formula (V) wherein L is a leaving group and R_1 is as defined for formula (I), to give a compound of formula (VI), and thereafter converting the intermediate compound of formula (VI) to a compound of formula (I) via decarboxylation, and, as necessary or desired, interconverting variables R_1, R_2 and R_3 to further values of R_1, R_2 and R_3; (ii) the conversion of the resulting compound of formula (I) to a compound of formula (A) by converting variable R_3, when other than amino, to amino, reducing the ester groups CO_2R_1 to CH_2OH and optionally forming acyl or phosphate derivatives thereof, and as necessary or desired converting variable R_2 in the compound of formula (I) to variable X in the compound of formula (A); characterised in that R_2 is chloro in formula (I).

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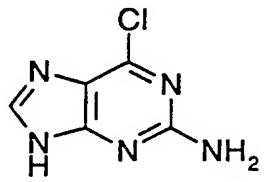
PREPARATION OF PURINES

This invention relates to a process for the preparation of pharmaceutical compounds.

The compound 2-amino-6-chloropurine (ACP) of formula:



is a useful intermediate in the preparation of nucleoside analogue antiviral agents, such as penciclovir (previously known as BRL 39123) and famciclovir (previously known as BRL 42810), described in EP-A-141927 (Example 1) and EP-A-182024 (Example 2), respectively. The intermediate is 9-substituted with an appropriate side chain precursor, followed by conversion of the 6-chloro moiety to a hydroxy (a guanine) or hydrogen (a 2-aminopurine).

A process from ACP is generally described in EP-A-302644 and US Patent No 5175288 and an improved process over the process specifically described in this publication has now been discovered. The key difference is that in the original process the chlorine group in the 6-position of the purine molecule is removed early in the process (see reaction Scheme 1). Significant yield and processing advantages are obtained by retaining the 6-chloro substituent in the molecule through the process, removing it only at the final step (see reaction Scheme 2). With streamlining of the process stages and removal of the column chromatography steps, which would have rendered the route disadvantageous as a production process, overall yields have been increased from 10.6% to 41%.

Accordingly, the present invention provides a process for the preparation of penciclovir/famciclovir from ACP which process comprises the process from ACP as described in EP-302644, characterised in that the 6-chloro substituent is removed subsequent to the decarboxylation and hydrolysis steps.

As no aqueous dilution is used to precipitate the product at the coupling step there is large capacity advantage, and the dimethylformamide is more easily recovered as it does not have to be separated from a large volume of water.

There are greater overall volume efficiencies in the process.

The following Examples illustrate the invention.

EXAMPLE 1

(Stage 1 Product)

Preparation of 2-amino-6-chloro-9-(methyl 2-carbomethoxybutanoate-4-yl)purine

A mixture of 2-amino-6-chloropurine (9.18g, 53.1 mmole), triethyl 3-bromopropane-1,1,1-tricarboxylate (20.33g, 57.3 mmole), potassium carbonate (11.1g, 80.3 mmole) and dimethylformamide (190ml) were stirred together at 60°C to 63°C for 22h. After this time the reaction mixture was filtered hot through a celite bed and the cake washed with dimethylformamide (30ml). The filtrate and washing were combined and the solvent removed under high vacuum distillation to leave a crude reddish brown oil. This was dissolved in methanol (140ml), cooled to 20°C and then a solution of sodium methoxide (1.2g) in methanol (40ml) was added with stirring. After ca 20 minutes a precipitate formed and the stirring was continued for a total of 1 hour. The reaction mixture was then cooled to 15°C and held at this temperature for 30 minutes. The product was filtered off and washed with methanol (10ml) and dried at 40°C for 16h under vacuum.

Yield: 12.0g of 95% purity material.

EXAMPLE 2

(Stage 2 product)

Preparation of 9-(4-acetoxy-3-acetoxymethylbut-l-yl)-2-amino-6-chloropurine

A mixture of 2-amino-6-chloro-9-(methyl 2-carbomethoxybutanoate-4-yl) purine (32.7g, 0.1 mole), sodium borohydride (11.5g, 0.3 mole) and methylene dichloride (125ml) were stirred at 20°C. Methanol (75ml) was added dropwise over 2.0 hour period while the reaction temperature was maintained at 20-22°C with cooling. The reaction mixture was left to stir for a further 1.5h. Water (100ml) was added followed by the dropwise addition of concentrated hydrochloric acid (20-22ml) to pH 6.7 to 7.0 keeping the reaction temperature at 20°-22°C. Methylene dichloride and methanol were removed under vacuum until a reaction volume of 150ml was obtained. The reaction mixture was cooled to 5°C and stirred at this temperature for 30 minutes. The resulting precipitate was filtered off and the product cake washed with cold water (20ml). The resulting damp solid (40-50g) was stirred with triethylamine (15ml), 4-dimethylaminopyridine (1.0g) in methylene dichloride (250ml). Acetic anhydride (75ml, 0.79 mole) was added dropwise over 20 to 30 minutes at such a rate to control the reflux. The reaction mixture was heated under reflux for a further 1.5 hours. The reaction was cooled to 20°C and neutralised with 20% w/w sodium hydroxide solution to pH 6.4-6.5. The methylene dichloride layer was separated and the aqueous phase extracted with methylene dichloride (100ml). The combined methylene dichloride phases were evaporated to dryness. The crude damp solid was recrystallised from 3:1 methanol:water (75ml), cooling the precipitate to -5°C for 1h before filtration. The product was washed with cold 3:1 methanol:water (0°C) and dried at 40°C for 16h in a vacuum oven.

Yield: 23g of 97% to 98% purity material

EXAMPLE 3

(Stage 3 Product)

a) **Preparation of 9-(4-acetoxy-3-acetoxymethylbut-l-yl)-2-aminopurine - famciclovir**

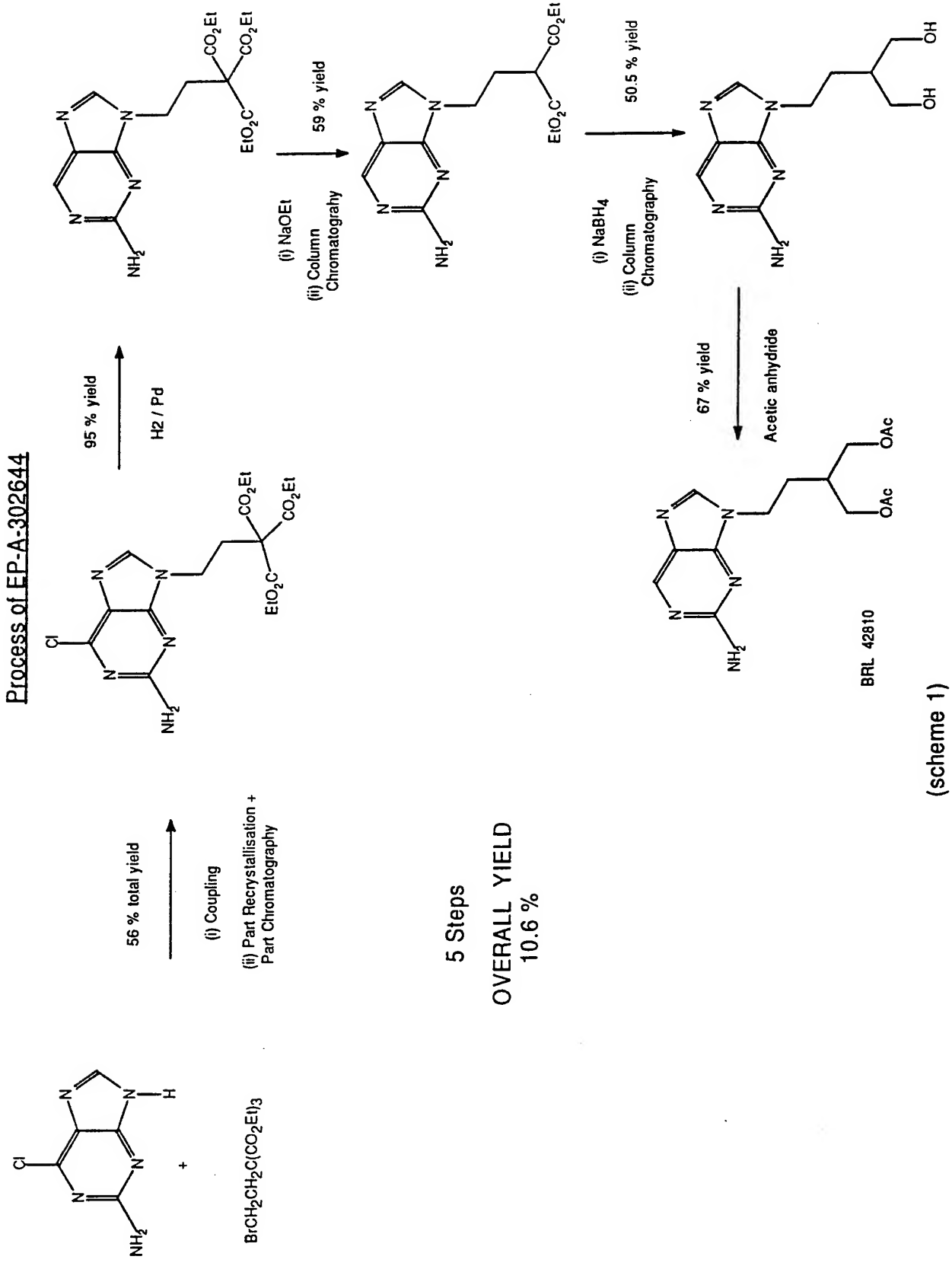
A mixture of 9-(4-acetoxy-3-acetoxymethylbut-l-yl)-2-amino-6-chloropurine (15.4g, 43 mmole), 5% palladium on carbon (6.16g), triethylamine (6.6ml, 47 mmole) and ethyl acetate (77ml) was stirred at 50°C under a hydrogen atmosphere at 1 bar pressure in an autoclave for 3 to 5 hours. After completion of the reaction the mixture was removed from the autoclave which was washed out with ethyl acetate (30ml) keeping the washings at 50°C. The main reaction mixture was filtered through a celite bed followed by the washings and finally with ethyl acetate (30ml). Water (46ml) was added to the combined ethyl acetate filtrate plus washings. The ethyl acetate was evaporated to dryness to leave a crude white solid. This was recrystallised from n-butanol (62ml), stirring the cooled solution at 0 to 5°C for 3h before filtration. The product was filtered off and washed with the mother liquors. The solid was reslurried in n-heptane (50ml) stirred for 30 minutes and filtered. The product was dried at 40°C for 16h under vacuum.

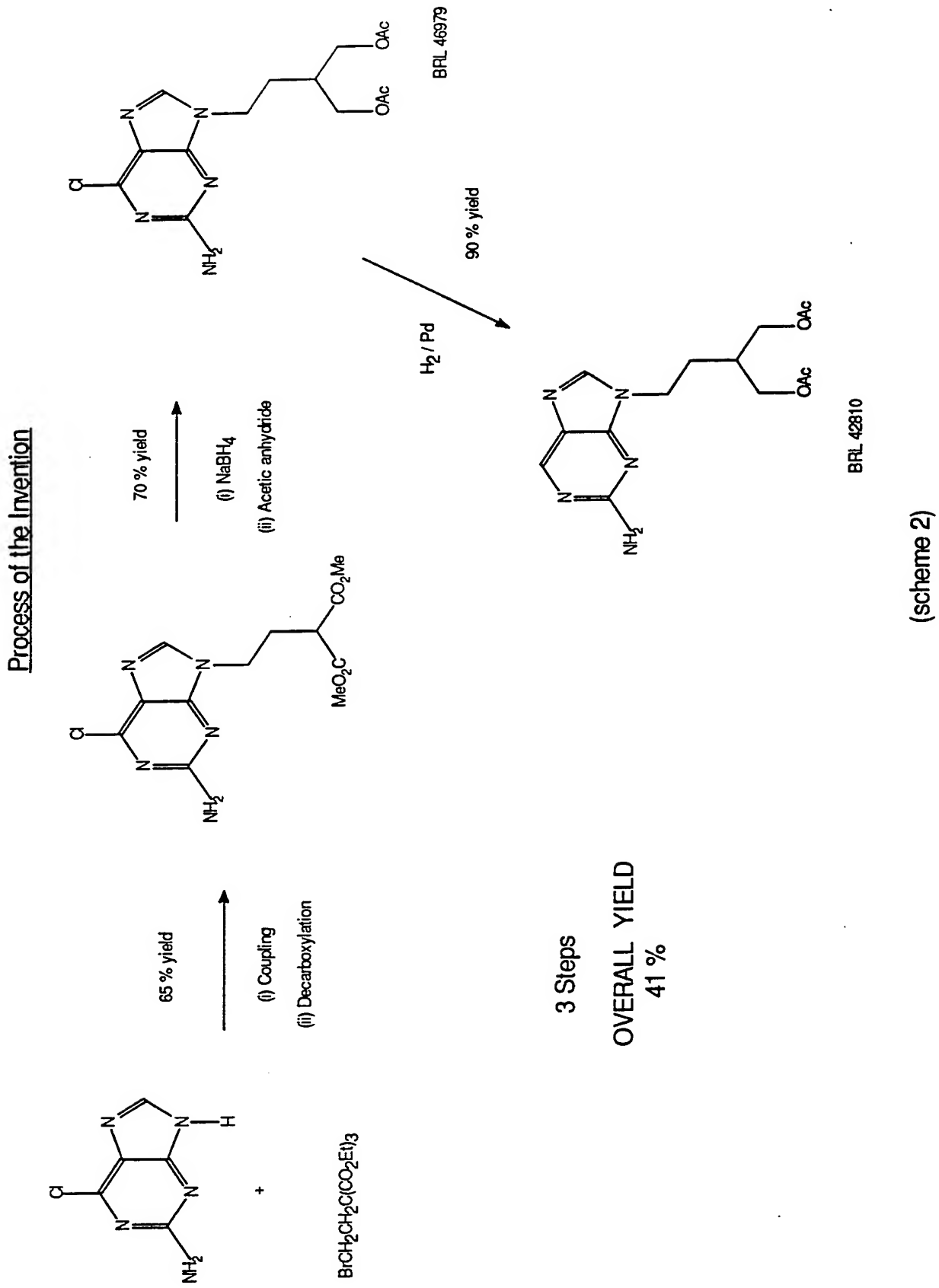
Yield: 11-11.3g

b) **Preparation of 9-(4-hydroxy-3-hydroxymethylbut-l-yl) guanine - penciclovir**

A mixture of 9-(4-acetoxy-3-acetoxymethylbut-l-yl)-2-amino-6-chloropurine (10g, 28.1mmole), formic acid (96%, 6.3ml) and water (55ml) was stirred and heated to reflux for about 4 hours. After cooling the solution was basified by mixing with sodium hydroxide solution (12.5M, 27ml) and the resulting solution was stirred for 1.5 hrs. The solution was neutralised by the addition of formic acid. The resultant slurry was heated to reflux (ca 105°C) then cooled to 40 - 45°C and stirred for about 3 hours. The crude product is then isolated and washed with water (20ml). The isolated product was dissolved in sodium hydroxide solution (3M, 80ml). Carbon (ca 1.5g) was added and the slurry stirred for about 1 hr then the carbon was removed by filtration and washed with water (20ml). The solution was neutralised by the addition of formic acid and the resultant precipitate was redissolved by heating to ca 100°C and was then cooled. The precipitated product was stirred for about 3 hrs then isolated and washed with water (2 x 20ml) before being dried.

Yield 5.3 - 5.5g.

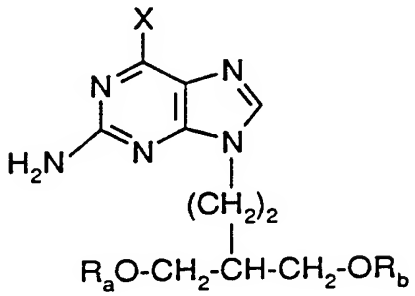

Process of EP-A-302644
56 % total yield
(i) Coupling
(ii) Part Recrystallisation + Part Chromatography
95 % yield
H2 / Pd
59 % yield
(i) NaOEt
(ii) Column Chromatograhy
50.5 % yield
(i) $NaBH_4$
(ii) Column Chromatography
67 % yield
Acetic anhydride
5 Steps
OVERALL YIELD
10.6 %
BRL 42810
(scheme 1)


Process of the Invention
65 % yield
(i) Coupling
(ii) Decarboxylation
70 % yield
(i) NaBH4
(ii) Acetic anhydride
H2 / Pd
90 % yield
BRL 46979
BRL 42810
3 Steps
OVERALL YIELD
41 %

(scheme 2)

Claims

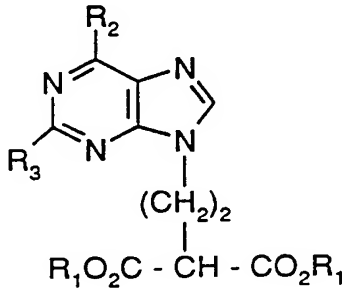
1. A process for the preparation of a compound of formula (A):



(A)

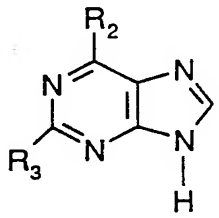
wherein:
X is hydrogen, hydroxy, chloro, C_{1-6} alkoxy or phenyl C_{1-6} alkoxy; and R_a and R_b are hydrogen, or acyl or phosphate derivatives thereof, which process comprises:

(i) the preparation of a compound of formula (I):



(I)

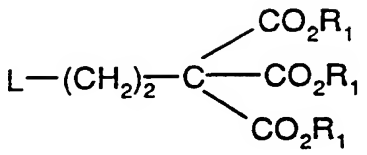
wherein R_1 is C_{1-6} alkyl, or phenyl C_{1-6} alkyl in which the phenyl group is optionally substituted; R_2 is hydrogen, hydroxy, chlorine, C_{1-6} alkoxy, phenyl C_{1-6} alkoxy or amino; and R_3 is halogen, C_{1-6} alkylthio, C_{1-6} alkylsulphonyl, azido, an amino group or a protected amino group, which preparation comprises the reaction of a compound of formula (II):



(II)

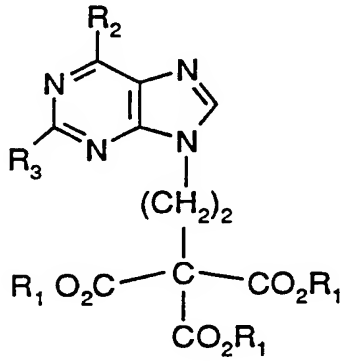
wherein R_2 and R_3 are as defined for formula (I) with:

a compound of formula (V):



(V)

wherein L is a leaving group and R_1 is as defined for formula (I), to give a compound of formula (VI):



(VI)

and thereafter converting the intermediate compound of formula (VI) to a compound of formula (I) via decarboxylation, and, as necessary or desired, interconverting variables R_1, R_2 and R_3 to further values of R_1, R_2 and R_3;

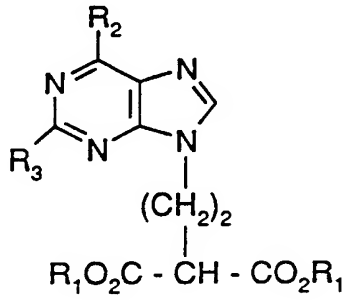
(ii) the conversion of the resulting compound of formula (I) to a compound of formula (A) by converting variable R_3, when other than amino, to amino, reducing the ester groups CO_2R_1 to CH_2OH and optionally forming acyl or phosphate derivatives thereof, and as necessary or desired converting variable R_2 in the compound of formula (I) to variable X in the compound of formula (A);

characterised in that

R_2 is chloro in formula (I).

2. A process for the preparation of a compound of formula (I) as defined in claim 1, which process comprises the reaction of a compound of formula (II) wherein R_2 and R_3 are as defined in claim 1 with a compound of formula (V) wherein R_1 is C_{1-4} alkyl and L is halogen, followed by decarboxylation of the resulting compound of formula (VI), and, as necessary or desired, interconverting R_1, R_2 and R_3 in the resulting compound of formula (I) to further values of R_1, R_2 and R_3 as defined for formula (I) in claim 1.

3. A compound of formula (I) wherein R_2 is chloro, or a salt thereof:



(I)

wherein R_1, R_2 and R_3 are as defined in claim 1.

4. A compound according to claim 3 or a salt thereof, wherein R_1 is methyl or ethyl and R_3 is amino.

5. 2-Amino-6-chloro-9-(methyl 2-carbomethoxybutanoate-4-yl)purine.

6. A process according to claim 1 for the preparation of 9-(4-acetoxy-3-acetoxymethylbut-1-yl)-2-aminopurine (famciclovir).

7. A process according to claim 1 for the preparation of 9-(4-hydroxy-3-hydroxymethylbut-1-yl)guanine (penciclovir).

8. A process for the preparation of famciclovir from 2-amino-6-chloropurine (ACP) which process comprises the process from ACP as described in EP-A-302644, characterised in that the 6-chloro substituent is removed subsequent to the decarboxylation and hydrolysis steps.

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9. A process for the preparation of penciclovir from 2-amino-6-chloropurine (ACP) which process comprises the process from ACP as described in EP-A-302644, characterised in that the 6-chloro substituent is removed subsequent to the decarboxylation and hydrolysis steps.